DART AEROSPACE LTD
ENGINEERING CHANGE NOTICE

Date: _98.11-19_		ECN #: **122**

Project No.: _D407-627_	Created By: _KE_	Checked By: _DH_
Project Name: _407 Heli-Utility-Pod_	Approved By: (proj. manager) _KB_	Approved By: (management if req'd) _N/A_

Description of Change:

Revised: D2202 to Rev D
D2694 to Rev C
D2764 to Rev D
D2796 to Rev C

Released: D2846 Rev A
D2847 Rev A
D2848 Rev A
D2851 Rev A
D2852 Rev A
D2853 Rev A

Notification/Acceptance	Affected ✓	Authorization
QA	✓	
Production	✓	
Planning	✓	
Marketing	N/A	

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File		✓			
Update Pink File		✓			
Update D-Part Master Binder	✓		KE	98.11.19	KE 98.11.19
Update Grey Project Binder	✓		KE	"	KE 98.11.19
Update DEO Binder		✓			
Update Master Document List	✓		KE	"	KE 98.11.09
Update Drawing Approval Record	✓		"	"	KE 98.11.19
Notify TCA of Change	✓		"	"	KE 98.11.19
Notify FAA of Change		✓			

Notes:

ECN release
- NOTE: We are still waiting for approval for this package. Keep production units to a minimum _until approval received._
- revised D2694 for new hole pattern, Tool DT8023 may need to be reworked
- HAAS programming to be created for D2846 support arm and D2847 clevis
- HAAS base plate for D2846 uses holes per attached sketch
- HAAS program to be changed for D2764 and D2796 - new wall thickness, slot removed on D2796
- HAAS, can use D2764 to make D2796 with additional hole (see D-Part dwg)
- On IPP D350-602-011/-012 add line to pick D2852 and D2258-160 labels. Install D2258-160 label on pod. Include D2852 label with paperwork (QTY 2 per pod).
- On IPP D407-627-013 add line to pick D2853, D2852, and D2851-154 labels. Install D2853 and D2851-154 labels on pod. Include D2852 label with paperwork (QTY 2 per pod).
- On IPP D2694, change D2202-2 Pod Base to read D2202-3 Pod Base
- On IPP D2202-1, add note to paint grey spackle. Spray clear lacquer after paint has dried.
- On IPP D2202-3, add note to bond D2693 doublers with 2 part epoxy, and paint grey spackle. Spray clear lacquer after paint has dried.
- On all IPPs, ensure new revision letters of all updated dwgs are called up.

Rev. C